



## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878  
Issue date: 9/1/2025 Version: 1.0

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Trade name : ORLEvera<sup>MONG</sup>  
Product group : Trade product

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Relevant identified uses

Main use category : Production of biogas

##### Uses advised against

Restrictions on use : Other uses

#### 1.3. Details of the supplier of the safety data sheet

ORLEN Południe S.A.  
Fabryczna 22  
32-540 Trzebinia  
Poland  
T +48 24 201 00 00, F +48 24 367 74 14  
E-mail address of competent person responsible for the SDS : [reach.poludnie@orlen.pl](mailto:reach.poludnie@orlen.pl)

#### 1.4. Emergency telephone number

Emergency number : +48 24 201 00 00  
Emergency number 112

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

##### Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

#### 2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII  
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII  
Contains no PBT and/or vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

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## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Potassium sulfate (Main constituent)	CAS-No.: 7778-80-5 EC-No.: 231-915-5 REACH-no: 01-2119489441-34-0013	40 – 60	Not classified
Glycerol (Main constituent)	CAS-No.: 56-81-5 EC-No.: 200-289-5 REACH-no: Exempted Annex V (*)	10 – 30	Not classified

(\*) REACH registration exemptions (full phrase explanation) See section 15

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: After contact with skin, take off immediately all contaminated clothing, and wash immediately with plenty of water. Wash skin with plenty of water.
First-aid measures after eye contact	: Remove contact lenses, if present and easy to do. Continue rinsing. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Obtain medical attention if pain, blinking or redness persists.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

No additional information available

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Dry powder. Foam. Carbon dioxide. Water fog.
Unsuitable extinguishing media	: Strong water jet.

### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released. Thermal decomposition generates : Carbon monoxide. Carbon dioxide.
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### 5.3. Advice for firefighters

Precautionary measures fire	: Eliminate all ignition sources if safe to do so. Stop leak if safe to do so.
Firefighting instructions	: Fight fire from safe distance and protected location. Prevent fire fighting water from entering the environment. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion. Exercise caution when fighting any chemical fire.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : May be dangerously slippery if spilled.
- For non-emergency personnel**
- Emergency procedures : Ventilate spillage area. Act in accordance with local emergency plan. Only qualified personnel equipped with suitable protective equipment may intervene. Notify fire brigade and environmental authorities.
- For emergency responders**
- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13. Section 15: Regulatory information.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Provide adequate ventilation to minimize dust and/or vapour concentrations.
- Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

**Germany**

- Storage class (LGK, TRGS 510) : LGK 10 - Combustible liquids

Joint storage table

LGK 1	LGK 2A	LGK 2B	LGK 3	LGK 4.1A
LGK 4.1B	LGK 4.2	LGK 4.3	LGK 5.1A	LGK 5.1B
LGK 5.1C	LGK 5.2	LGK 6.1A	LGK 6.1B	LGK 6.1C
LGK 6.1D	LGK 6.2	LGK 7	LGK 8A	LGK 8B
LGK 10	LGK 11	LGK 12	LGK 13	LGK 10-13

- Joint storage not permitted for : LGK 1, LGK 2A, LGK 5.1A, LGK 6.2, LGK 7
- Joint storage with restrictions permitted for : LGK 4.1A, LGK 4.2, LGK 4.3, LGK 5.1B, LGK 5.1C, LGK 5.2
- Joint storage permitted for : LGK 2B, LGK 3, LGK 4.1B, LGK 6.1A, LGK 6.1B, LGK 6.1C, LGK 6.1D, LGK 8A, LGK 8B, LGK 10, LGK 11, LGK 12, LGK 13, LGK 10-13

#### 7.3. Specific end use(s)

No additional information.

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### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### National occupational exposure and biological limit values

##### Potassium sulfate (7778-80-5)

###### Poland - Occupational Exposure Limits

Local name	Pyły niesklasyfikowane ze względu na toksyczność
NDS (OEL TWA)	10 mg/m <sup>3</sup> Dust
OEL chemical category	E (Inhalable fraction)
Regulatory reference	Rozporządzenie Ministra Pracy i Polityki Społecznej z dnia 12 czerwca 2018 r. w sprawie najwyższych dopuszczalnych stężeń i natężeń czynników szkodliwych dla zdrowia w środowisku pracy.

##### Glycerol (56-81-5)

###### Czech Republic - Occupational Exposure Limits

Local name	Glycerol, mlha
PEL (OEL TWA)	10 mg/m <sup>3</sup>
	2.6 ppm
NPK-P (OEL C)	15 mg/m <sup>3</sup>
	3.9 ppm
Regulatory reference	Nařízení vlády č. 361/2007 Sb. (Předpis 20/2025 Sb.)

###### Germany - Occupational Exposure Limits (TRGS 900)

Local name	Glycerin
AGW (OEL TWA)	200 mg/m <sup>3</sup> (E)
Peak exposure limitation factor	2(I)
Remark	DFG - Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe der DFG (MAK-Kommission); Y - Ein Risiko der Fruchtschädigung braucht bei Einhaltung des Arbeitsplatzgrenzwertes und des biologischen Grenzwertes (BGW) nicht befürchtet zu werden
Regulatory reference	TRGS900

###### Poland - Occupational Exposure Limits

Local name	Glicerol
NDS (OEL TWA)	10 mg/m <sup>3</sup> frakcja wdychalna
Remark	Frakcja wdychalna – frakcja aerozolu wnikaćca przez nos i usta, która stwarza zagrożenie dla zdrowia po zdeponowaniu w drogach oddechowych.
OEL chemical category	E (Inhalable fraction)
Regulatory reference	Dz. U. 2024 poz. 1017 wraz z późn. zm.

###### Slovakia - Occupational Exposure Limits

Local name	Glycerín
NPHV (OEL TWA)	10 mg/m <sup>3</sup>
Regulatory reference	Nariadenie vlády č. 355/2006 Z. z. (122/2024 Z. z.)

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### 8.2. Exposure controls

#### Appropriate engineering controls

##### Appropriate engineering controls:

Ensure good ventilation of the work station.

#### Personal protection equipment

##### Personal protective equipment symbol(s):



#### Eye and face protection

##### Eye protection:

Safety glasses

#### Skin protection

##### Skin and body protection:

Wear suitable protective clothing

##### Hand protection:

Protective gloves

#### Respiratory protection

##### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### Environmental exposure controls

##### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: dark brown to brownish black.
Odour	: characteristic.
Odour threshold	: Not available
Melting point	: 10 – 20 °C
Freezing point	: Not available
Boiling point	: ≈ 290 °C
Flammability	: Non flammable.
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: > 100 °C
Auto-ignition temperature	: > 200 °C
Decomposition temperature	: Not available
pH	: Not available
pH solution	: 4 – 8
Viscosity, kinematic	: 40 – 45 mm <sup>2</sup> /s 40 st. C
Solubility	: Poorly soluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: 0.94 – 1.1 g/cm <sup>3</sup> temp. 25 st. C
Relative density	: Not available
Relative vapour density at 20°C	: Not available

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Particle characteristics : Not applicable

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

#### Potassium sulfate (7778-80-5)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: other:

#### Glycerol (56-81-5)

LD50 oral rat	27200 mg/kg bodyweight Animal: rat, Animal sex: female
LD50 dermal	45 ml/kg LD50 dermal guinea pig
LC50 Inhalation - Rat	5.85 mg/l air Animal: rat

Skin corrosion/irritation : Not classified

#### Glycerol (56-81-5)

pH	≈ 5
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Serious eye damage/irritation : Not classified

Respiratory or skin sensitisation : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

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<b>Potassium sulfate (7778-80-5)</b>	
NOAEL (chronic, oral, animal/male, 2 years)	256 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
NOAEL (chronic, oral, animal/female, 2 years)	284 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity : Not classified

<b>Potassium sulfate (7778-80-5)</b>	
NOAEL (animal/male, F0/P)	≥ 1500 mg/kg bodyweight Reproductive toxicity
NOAEL (animal/male, F1)	≥ 1500 mg/kg bodyweight Developmental toxicity

<b>Glycerol (56-81-5)</b>	
NOAEL (animal/male, F0/P)	> 2000 mg/kg bodyweight Reproductive toxicity
NOAEL (animal/male, F1)	> 1310 mg/kg bodyweight Developmental toxicity

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

<b>Glycerol (56-81-5)</b>	
NOAEL (oral, rat, 90 days)	10000 mg/kg bodyweight/day Repeated dose toxicity
NOAEC (inhalation, rat, gas, 90 days)	662 mg/l Repeated dose toxicity

Aspiration hazard : Not classified

<b>ORLEvera MONG</b>	
Viscosity, kinematic	40 – 45 mm <sup>2</sup> /s 40 st. C

### 11.2. Information on other hazards

No additional information available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Not classified

<b>Potassium sulfate (7778-80-5)</b>	
LC50 - Fish [1]	680 mg/l Test organisms (species): Pimephales promelas

<b>Glycerol (56-81-5)</b>	
LC50 - Fish [1]	54000 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)

### 12.2. Persistence and degradability

<b>Potassium sulfate (7778-80-5)</b>	
Persistence and degradability	Not applicable – inorganic substance

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### Glycerol (56-81-5)

Persistence and degradability	rapidly degradable
Biodegradation	c.a. 100% in 24 h

### 12.3. Bioaccumulative potential

#### Glycerol (56-81-5)

Partition coefficient n-octanol/water (Log Kow)	2.66
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### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

#### ORLEvera<sup>MONG</sup>

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

### 12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

### 12.7. Other adverse effects

Other adverse effects : No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Regional waste regulation : Decree of the Minister of Environment of 14 December 2014 on the catalogue of waste (J. o L. 2014, item 1923). Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions. Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities.

Sewage disposal recommendations : Do not allow to enter into surface water or drains. Do not empty into drains.

Product/Packaging disposal recommendations : Refer to manufacturer/supplier for information on recovery/recycling.

## SECTION 14: Transport information

In accordance with ADR / IMDG / RID

ADR	IMDG	RID
NOT SUBJECT	NOT SUBJECT	
<b>14.1. UN number or ID number</b>		
Not applicable	Not applicable	Not applicable
<b>14.2. UN proper shipping name</b>		
Not applicable	Not applicable	Not applicable

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ADR	IMDG	RID
<b>14.3. Transport hazard class(es)</b>		
Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>		
Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available		

### 14.6. Special precautions for user

**Overland transport**

No data available

**Transport by sea**

No data available

**Rail transport**

No data available

### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**EU-Regulations**

#### REACH registration exemptions (full phrase explanation)

Component name	REACH Registration exemption information
	Exempted from REACH registration in accordance with Annex V

**REACH Annex XVII (Restriction List)**

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

**REACH Annex XIV (Authorisation List)**

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

**REACH Candidate List (SVHC)**

Contains no substance(s) listed on the REACH Candidate List

**PIC Regulation (Prior Informed Consent)**

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

**POP Regulation (Persistent Organic Pollutants)**

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

**Ozone Regulation (2024/590)**

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

**Council Regulation (EC) for the control of dual-use items**

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

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### Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

### Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

### National regulations

#### Germany

VOC ordinance (ChemVOCFarbV) :

Employment restrictions :

: Observe restrictions according Act on the Protection of Working Mothers (MuSchG).  
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).

Water hazard class (WGK) :

: WGK 1, Slightly hazardous to water (Classification according to AwSV, Annex 1).

Major Accidents Ordinance (12. BImSchV) :

: Is not subject to the Major Accidents Ordinance (12. BImSchV)

#### Poland

Polish National Regulations :

: Regulation of the Minister of Economy of 21 December 2005 on the essential requirements for personal protective equipment (J. o L. No. 259, item 2173).  
Decree of the Minister of Environment of 14 December 2014 on the catalogue of waste (J. o L. 2014, item 1923).  
Regulation of the Minister of Family, Labour and Social Policy of 12 June 2018 on the highest permissible concentration and intensity of noxious agents for health at work environment (J. o L. item 1286 as amended).  
Regulation of the Minister of Health of 10 August 2012 on the criteria and classification method of chemical substances and their mixtures (consolidated text: J. o L. 2015, item 208).  
Regulation of the Minister of Health of 2 February 2011 on tests and measurements of the noxious agents for health at work environment (J. o L. No. 33, item 166 as amended).  
Regulation of the Minister of Health of 20 April 2012 on labelling of hazardous substances and hazardous mixtures and certain mixtures (consolidated text: J. o L. 2015, item 450)  
The announcement of Minister of Health dated 9 September 2016 concerning the consolidated text announcement of the decree of the Minister of Health of 30 December 2004 on health and safety at work related to exposure to chemical agents at work (J. o L. of 16 September 2016, item 1488)  
Regulation of the Minister of Environment of 3 September 2014 on designs of packaging labelling (J. o L. 2014 item 1298)  
Regulation of the Minister of Environment of 9 December 2003 on particularly hazardous substances to the environment (J. o L. No. 217, item 2141).  
Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008  
The ADR Agreement - Annex to the J. o L. of 26 April 2019 Government Statement of 18 February 2019 on the entry into force of the amendments to Annex A and B to the European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR), signed in Geneva on 30 September 1957 (J. o L. 2019, item 769)  
The announcement of Marshal of the Sejm of the Republic of Poland dated 19 October 2016 concerning the consolidated text announcement of the decree on the management of packaging and packaging waste (J. o L. 2016, item 1863 as amended).  
Act of 14 December 2012 on waste (J. o L. 2013, item 322 as amended; consolidated text J. o L. 2020, item 797).  
Act of 19 August 2011 on the Carriage of Dangerous Goods (J. o L. 2011 No. 227, item 1367 as amended; consolidated text J. o L. 2020, item 154).  
Act of 25 February 2011 on chemical substances and their mixtures (J. o L. No. 63, item 322 as amended; consolidated text J. o L. 2019, item 1225).  
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## 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

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### SECTION 16: Other information

#### Indication of changes:

Not applicable.

#### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative

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### Abbreviations and acronyms:

ED	Endocrine disruptor
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Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Training advice : Personal monitoring. As from 24 August 2023 adequate training is required before industrial or professional use.

The classification complies with : ATP 12

Safety Data Sheet (SDS), EU